



## Who We Are

Power/mation is a high-tech distributor of industrial automation products, headquartered in St. Paul, Minnesota, and has been servicing the Upper Midwest for over 60 years. We have stocking locations in Minnesota, Wisconsin, North Dakota, Illinois, and Iowa. With more than 100 suppliers on our line card, we have hand-selected some of the premier automation suppliers from around the world.

Our highly technical sales team has decades of experience in providing our customers with complete solutions. We pride ourselves on listening to our customers to solve their automation challenges with innovative and specialized solutions. We are your technical solutions partner.

Central to Power/mation's ethos is a commitment to putting our customers' needs first. Our team's entrepreneurial spirit is the foundation for finding ways to make our customers successful. We pride ourselves on being proactive problem solvers and innovative solution providers, standing by our commitment to serve as collaborative team members and partners to our customers and their engineering staff.

## Solutions Group

The Power/mation Solutions Group is an extension of our promise to provide innovative automation solutions with exceptional customer service. Our team of engineers, project coordinators, assembly technicians, and strategic partners accelerate businesses with custom kits, enclosure modifications, safety fencing design, managed solutions, and more for a wide variety of applications.

## Our History

Established in 1961 by founders Jim and Don Craighead, Power/mation boasts a rich history as a leading provider of automation solutions in the Midwest. Our company is dedicated to upholding our founders' entrepreneurial spirit by merging it with extensive product expertise and collaborating with the industry's premier brands to help you build what matters.

## PREMIER PARTNERS



































## Fulfillment Center Overview & Solutions Group

9 10 11 12 13 14 15 16 17 18 19

## **OFFICE LOCATIONS**



















Innovative Automation Solutions | Exceptional Customer Service

At Power/mation, we've improved our fulfillment center operations by integrating Modula's Vertical Lift Modules (VLMs), a type of automated storage and retrieval system (AS/RS). These systems have drastically increased our productivity and accuracy, allowing us to process up to 300 lines per hour. With advanced laser pointers and intuitive visual picking aids, our team quickly identifies and picks items, reducing errors and improving order fulfillment speed.



## **FULFILLMENT CENTERS**

# Integrating Modula's Vertical Lift Modules (VLMs)

The space-saving design of Modula's AS/RS has allowed us to optimize our fulfillment center layout, freeing up to 90% of previously used floor space. This not only improves efficiency but also creates a cleaner, more organized environment.

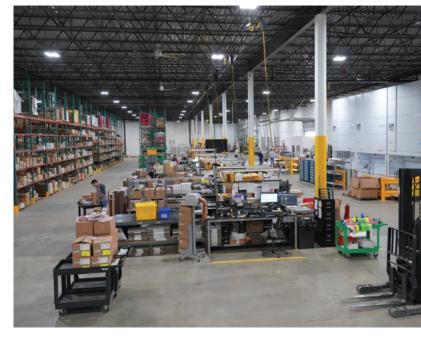
The fully enclosed system keeps our inventory secure and protected from dust and damage, with access restricted to authorized personnel. In addition to enhanced productivity, we've prioritized worker safety and ergonomics. The system delivers items directly to our employees, minimizing physical strain and boosting job satisfaction. Real-time monitoring and documentation of every picking operation provide us with full traceability and inventory visibility, ensuring we always have a clear picture of stock levels.

In addition to enhanced productivity, we've prioritized worker safety and ergonomics. The system delivers items directly to our employees, minimizing physical strain and boosting job satisfaction. Real-time monitoring and documentation of every picking operation provide us with full traceability and inventory visibility, ensuring we always have a clear picture of stock levels.



The seamless integration of Modula's Warehouse Management System (WMS) with our existing ERP and MRP platforms allows us to streamline our processes and maintain smooth coordination across the organization.

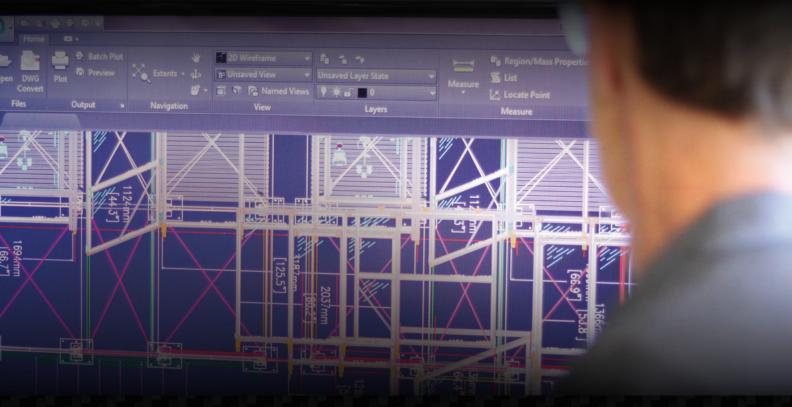
Proudly made in the USA, Modula's AS/RS has been a game-changer for Power/mation, delivering swift installation, reliable performance, and long-term efficiency for our fulfillment center operations.



# Current Fulfillment Center Locations

- ROSEVILLE, MN (60,000 SQ FT)
- PEWAUKEE, WI (13,000 SQ FT)
- GREEN BAY, WI (5,000 SQ FT)
- DES MOINES, IA (10,000 SQ FT)
- ELK GROVE VILLAGE, IL (12,000 SQ FT)
- BISMARK, ND (9,000 SQ FT)







## SOLUTIONS GROUP

Over the course of two decades, Power/mation forged a team to creatively overcome automation challenges. The result is a full-time staff of engineers, designers, and technicians to execute your custom applications with dedicated support along the way.

Combined with Power/mation's knowledgeable salesforce and longtime vendor partnerships, customers now gain access to an unparalleled suite of automation possibilities. This is the Power/mation Solutions Group.



## **In-House Solutions**

## **Enclosure Modifications & Assembly**

The Power/mation Solutions Group has engineers, drafters, and technicians on staff to customize enclosures to your exact specifications. A platinum partnership with Rittal Corporation ensures product stock for quick turnaround shipping and industry-best pricing. Whether it's a one-off custom job, or standardizing multiple enclosures, our CNC machine accurately cuts, drills and taps multiple materials including steel, stainless steel, aluminum, and non-metallics.

Our enclosure modification shops are located at our offices in St. Paul, Minnesota and Pewaukee, Wisconsin.

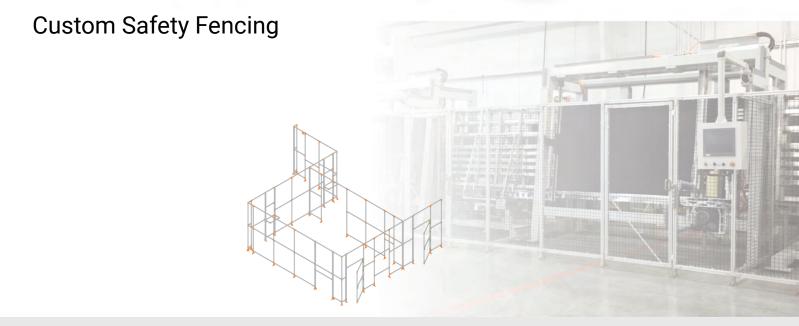


## **Custom Kits & Assemblies**

The core of the Solutions Group's purpose is to ease our customers' experience in tackling their own applications. Each of the custom products we produce is assigned its own part number, which eases the ordering process and inventory management. Examples of the custom components in our portfolio:

- · Cable Assemblies
- · Din Rail Assemblies
- Bus Bar Assemblies
- Graphic Overlays
- Mounting Assemblies
- · Built-to-Order Kits





## MANAGED SOLUTIONS

The Power/mation Solutions Group collaborates with our network of trusted integrators and specialty providers. We manage the project from concept to completion and deliver a total solution to you.

## **Outsourced Services**

- UL 508 & 698
- · CE Testing & Self-Certification
- · Electrical & Mechanical Design Drafting
- · Safety Risk Assessments
- Millwright Service
- · Startup & Commissioning





## Software & Programming

- SCADA
- Drives
- PLCs
- Motion
- · HMIs

## Full Robotic Systems

- Application Design
- Complete Safety System Design
- Sizing Requirements
- Application Specifications
- Programming
- · Simulation, Prototyping, & Evaluation
- · Safety Risk Assessment



## PARTNERED SOLUTIONS

If your application needs something that Power/mation cannot provide, we will work to find the solution provider that can. We are dedicated to seeing our customers succeed.

To discuss your application, please call us at 800.843.9859.



## **SENSING & INSPECTION**







## **Photoelectric**

- · Banner Engineering
- IDEC
- Datalogic

## **Proximity**

Turck

### Laser Measurement

· Banner Engineering

### **Machine Vision**

- · Banner Engineering
- Datalogic
- Tamron
- Festo<sup>1</sup>
- ABB
- · Mech-Mind

## Web Sensing

- Roll-2-Roll Technologies
- MAGPOWR

# Temperature, Flow, & Measurement

- ABB
- · Banner Engineering
- Turck
- Noshok
- Watlow
- Festo<sup>1</sup>

## **RFID**

- Turck
- · RFID Inc.

## Radar

· Banner Engineering

## Ultrasonic

- · Banner Engineering
- Turck

## **Limit Switches**

- ABB
- Turck
- Euchner
- Festo1

## **Rotary & Linear Position**

- Turck
- · Encoder Products Company
- · Electro Cam
- Ametek
- · Red Lion

## Inclination

Turck

## **Task Lighting**

- · Banner Engineering
- · Phoenix Contact
- Horner Lighting

## **Indication & LED Lighting**

- · Banner Engineering
- Phoenix Contact
- Patlite
- Werma

<sup>&</sup>lt;sup>1</sup>Available only in IA, MN, ND, NE, SD & WI <sup>2</sup>Available only in MN, ND, SD & WI <sup>3</sup>Available only in WI <sup>4</sup>Available only in IA, IL & NE <sup>5</sup>Available only in IL

## PANEL COMPONENTS







## Power Supplies & UPS

- · Phoenix Contact
- IDEC
- PULS
- · Sola/Hevi-Duty

## **Transformers**

- · Hammond Manufacturing
- · Sola/Hevi-Duty

## Starters & Contactors

- ABB
- Phoenix Contact
- · Sprecher + Schuh

### **Circuit Breakers**

- ABB
- · Phoenix Contact

## **Panel Meters**

· Red Lion

# Protection, Filtering, & Conditioning

- Phoenix Contact
- Enerdoor
- TCI

## **Motor Control Centers**

- ARR
- Emerson's PACSystems™

## **Timers & Counters**

- IDEC
- · Red Lion
- ABB
- Phoenix Contact
- Crouzet

## Marking & Labeling

- Phoenix Contact
- Datalogic

## Relays

- · Phoenix Contact
- ABB
- IDEC
- Turck
- Eurotherm

## **Terminal Blocks**

Phoenix Contact

## **Soft Starters**

- ABB
- · Control Techniques

## **Fuses**

 Mersen (Ferraz Shawmut)

## **Enclosure Lighting**

- · Banner Engineering
- Rittal Corporation
- Haewa4
- · Phoenix Contact

## **Temperature Controls**

- Watlow
- ABB
- · Red Lion

## Din Rail & Wireduct

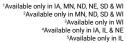
- · Phoenix Contact
- · ABB/Thomas & Betts

## Hand-Held Pendants

Euchner









## **ENCLOSURES**













# Freestanding & Wall Mount

- · Rittal Corporation
- Hammond Manufacturing
- Haewa4

## **Rack Mounted**

- Rittal Corporation
- Hammond Manufacturing
- Haewa⁴

### **Hazardous Location**

Adalet

## **IT Enclosures**

· Rittal Corporation

## Stainless Steel

- · Rittal Corporation
- Hammond Manufacturing
- Haewa4

## Non-Metallic

- Hammond Manufacturing
- Stahlin
- Allied Moulded
- Vynckier

### Custom

- Power/mation Solutions Group
- · Rittal Corporation
- Hammond Manufacturing
- Haewa⁴

## Climate Control

- · Rittal Corporation
- Hammond Manufacturing
- Haewa4

## Cable Entry Systems

- Phoenix Contact
- Roxtec
- · ABB/Thomas & Betts
- Turck

## Support Arm Systems

· Rittal Corporation

## PANEL MODIFICATIONS & MORE

The St. Paul and Pewaukee Power/mation offices house our CNC cutting machines and custom assembly workspaces.

Additionally, the Power/mation Solutions Group has grown to include a unique team of dedicated engineers, customer service experts, and project management leaders.

To find out how the Power/mation Solutions Group can guide you through your next automation challenge, call us at 800.843.9859 or visit www.powermation.com.





Power/mation is one of the few Rittal Platinum Modification Partners. For our customers this means competitive pricing and guaranteed stock on a wider selection of enclosures.



## **LOGIC CONTROL & VISUALIZATION**





Industrial Automation & Control Premier Distributor









## Logic Control / PLC

- Emerson's PACSystems™
- Horner Automation
- · Phoenix Contact
- ABB
- Festo<sup>1</sup>
- IDEC
- Lenze
- Red Lion
- Turck

## **Industrial PC & Monitors**

- · Phoenix Contact
- Emerson's PACSystems™
- Lenze
- · Maple Systems

## **HMI / Touch Screens**

- Emerson's PACSystems<sup>™</sup>
- Horner Automation
- Red Lion
- Phoenix Contact
- ABB
- IDEC
- Maple Systems
- Turck

### **SCADA**

- Emerson's PACSystems™
- ABB
- RRAMAC
- Kepware

## 1/0

- Phoenix Contact
- Turck
- Emerson's PACSystems™
- Lenze
- Festo1

## CONTACT



Power/mation is proud to be the exclusive Phoenix Contact Automation Elite Distribution Partner. Phoenix Contact also offers a limited lifetime warranty applying to a wide range of its products. Contact your sales representative for details.





## INDUSTRIAL INTERNET & NETWORKING























## **Ethernet Switches**

- · Phoenix Contact
- · Red Lion
- Emerson's PACSystems™
- Turck

### Routers & Firewalls

- Phoenix Contact
- · Red Lion

### Media Converters

- · Phoenix Contact
- Turck
- · Red Lion

## Copper & Fiber Media

- Turck
- · Phoenix Contact

## **Protocol Converters**

- · Phoenix Contact
- · Red Lion
- Secomea
- Turck

### **Industrial Wireless**

- · Phoenix Contact
- Banner Engineering
- Secomea

#### Cellular

- Verizon Partner
- Red Lion
- · Phoenix Contact
- Banner Engineering
- Secomea
- Netcomm
- CradlePoint

## **Cloud Visualization** & Digital Dashboards

- RRAMAC
- · Banner Engineering
- Secomea
- · Red Lion
- ABB

## Cybersecurity Solutions

- · Phoenix Contact
- Secomea
- · Red Lion

## Remote Access

- · Phoenix Contact
- Secomea
- · Red Lion

## CONNECTING INDUSTRY TO THE INTERNET

Securely connect isolated islands of automation to each other, corporate systems and other service providers. Transform secure industrial data into information that empowers business leaders, operators and customers to improve all aspects of system performance.

With the right partners and technology, the real value of this information can be harnessed to improve quality, reduce downtime, manage assets and reduce costs.

Log on to www.powermation.com to review the entire suite of IIoT solution documentation.

Power/mation





The Industrial Internet of Things (IIoT) is about enhancing the end user's experience through ease-of-use tools and intuitive interfaces. For an OEM, it is essential to incorporate these new technologies and methodologies into its products and services so customers choose them for a solution.



Available only in IA, MN, ND, NE, SD & WI <sup>2</sup>Available only in MN, ND, SD & WI <sup>3</sup>Available only in WI <sup>4</sup>Available only in IA, IL & NE 5Available only in IL











## **MOTION CONTROL**









Industrial Automation & Control





**Oriental motor** 











#### JOIN THE MOVEMENT

Motion control is an automation technology that has become the cornerstone of modern industrial machinery design. Power/mation has multiple motion experts on staff, putting a focus on working closely with customers to achieve their automation goals.

Two key improvements you will see when adding motion to your application are an enhanced level of productivity and an ease of use.

Head to powermation.com to get more details in our Motion Solutions brochure.



## **Motion Drives**

- Lenze
- Control Techniques
- · Oriental Motor
- Festo<sup>1</sup>
- Yaskawa
- Emerson's PACSystems™
- Trio Motion

# Integrated Motor & Control

- Exlar
- IAI
- Festo<sup>1</sup>
- Dunkermotoren

## Couplings

- GAM
- Zero-Max
- NBK
- KTR

## **Actuators**

- Exlar
- Tolomatic<sup>2</sup>
- Bishop-Wisecarver
- IAI
- Macron Dynamics
- Oriental Motor
- Festo<sup>1</sup>
- THK
- Rollon4

## **Motion Controllers**

- Lenze
- · Trio Motion
- Festo<sup>1</sup>
- Yaskawa
- · Control Techniques

## Bearings

- · Bishop-Wisecarver
- igus
- THK

## Servo Motors

- Lenze
- · Control Techniques
- Exlar
- Oriental Motor
- Festo1
- Yaskawa
- Emerson's PACSystems™
- ABB

## **Stepper Motors**

- · Oriental Motor
- Festo<sup>1</sup>

## **Precision Gearboxes**

- · Apex Dynamics
- GAM
- Nexen

### Rail

- THK
- · Bishop-Wisecarver
- Rollon<sup>5</sup>

## ROBOTICS























### **Robots**

- ABB
- · Doosan Robotics
- IAI
- · Macron Dynamics
- Festo1
- · Bishop Wisecarver

## Cable Management

- · Robot System Products
- · igus

## **End of Arm Tooling**

- Schmalz
- Festo<sup>1</sup>
- · Robot System Products
- ABB
- · Effecto Group
- IAI
- · Oriental Motor

## **External Axis**

- · Macron Dynamics
- Tolomatic<sup>2</sup>
- · Bishop Wisecarver
- Festo<sup>1</sup>
- IAI

## Vision

- ABB
- · Doosan Robotics
- Datalogic
- · Banner Engineering
- Mech-Mind

## Storage & Feed Systems

- Flexibowl
- · Easy Robotics

### GET A GRIP!

Power/mation offers all complementary components such as grippers, feed systems, and vision equipment to tailor a solution to your application.

Power/mation specialists will work with you to select the best components from our suppliers for your new or existing application. Power/mation Solutions Group will take it from there to integrate your solution into your facility.

Explore the Power/mation Robotics Solutions application guide at our website for more details.



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## **CONNECTORS & CABLING**











## Cordsets

- Turck
- · Phoenix Contact
- · Banner Engineering

## **Bulk Cable**

- Turck
- Phoenix Contact
- SAB

## **Fiber Optic**

- · Phoenix Contact
- · Banner Engineering

## Connectors

- Turck
- Phoenix Contact
- ABB/Thomas & Betts
- Meltric

## Cable Management

- ABB
- · igus
- Phoenix Contact
- · ABB/Thomas & Betts

## Multi-Ports

- · Phoenix Contact
- Turck

## Cable Glands

- Phoenix Contact
- · Rittal Corporation
- Roxtec
- · ABB/Thomas & Betts

## VFD & Motor Cable

- Turck
- · Phoenix Contact
- SAB

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## MACHINE SAFETY

















# Presence Sensing & Light Curtains

- · Banner Engineering
- Euchner
- Inxpect
- Recora
- Pilz
- IDEC
- ABB

## Safety Relays

- Phoenix Contact
- Pilz
- · Banner Engineering
- Euchner
- ABB

## Safety Switches

- · Fortress Interlocks
- Euchner
- · Banner Engineering
- Pilz
- IDFC
- Phoenix Contact

## **Machine Guarding**

- Power/mation Solutions Group
- Frame-World
- Safety Sytems Products (SSP)

## Programmable Safety Controllers

- Banner Engineering
- Pilz
- Phoenix Contact
- ABB
- Euchner

# Specialty Automation Safety

- ABB
- Festo<sup>1</sup>
- · Nexen NexSafe
- · Macurco Gas Detection

### SAFETY SOLVED

Power/mation offers a complete suite of safety components including custom hard guard fencing designed and manufactured in our Pewaukee, Wisconsin office.

Power/mation fencing systems are modern, attractive, modular and, easy to assemble. Our fencing design team will create a custom cell for your application, revising it until you are completely satisfied.

Check out the Safety Solutions documentation and custom fencing design worksheet available at www.powermation.com. Contact your sales representative to learn more.



Custom Safety Fencing by



SOLUTIONS GROUP

## **POWER TRANSMISSION**



BALDOR · RELIANCE

























## Motors

- ABB
- · Baldor Reliance
- Lenze
- Leeson Electric
- · Brook Crompton
- · Nord Drivesystems
- U.S. Motors (Nidec)

### **Gear Boxes**

- Lenze
- · Nord Drivesystems
- · Grove Gear
- · Hub City

## **Ball Screw**

THK

## **VFDs**

- ABB
- · Control Techniques
- KB Electronics
- Lenze
- Emerson's PACSystems™
- · Nord Drivesystems

## Web Tension

- ABB
- MAGPOWR
- · Cleveland Motion Controls
- Contrex
- Nexen
- · Roll-2-Roll Technologies

## Couplings

- GAM
- THK
- NBK
- · Zero-Max

## **Gear Motors**

- Lenze
- Nord Drivesystems
- · Baldor Reliance
- · Leeson Electric

### **Brakes**

- Nexen
- Dings

Power/mation offers assistance in selecting the necessary drives and accessories for your new power transmission application. Additionally, Power/mation provides application support in maintaining, repairing, and upgrading legacy systems. Talk to your sales representative to explore your options.



## **PNEUMATICS**









# Compressed Air Preparation

- Festo<sup>1</sup>
- · Fabco-Air

## Valves

- Festo<sup>1</sup>
- · Fabco-Air

## Vacuum Technology

- Festo<sup>1</sup>
- Schmalz

# Pneumatic Caliper Brakes

Nexen

# Air Supply Components

Festo<sup>1</sup>

## Valve Manifolds

• Festo1

## **Pneumatic Actuators**

- Festo<sup>1</sup>
- · Fabco-Air

## **Pneumatic Clutches**

Nexen

## **Handling Systems**

• Festo1

## Servo-Pneumatic Control Components

• Festo1

## **Grippers**

- Festo1
- · Fabco-Air
- Schmalz
- Magswitch
- · Robot System Products
- Zaytran (Festo)

## ON THE AIR

Power/mation and Festo are working together to help our customers make their products faster, smarter, and more precise.

Festo is an industry leader of research and development in current and emerging automation technologies. From full pneumatic architecture to innovative electric motion control, Festo is ready to creatively approach automation challenges.

Go to www.powermation.com to download the Pneumatic Solutions document to learn how Festo adds to Power/mation's complete automation offering.



## **PROCESS AUTOMATION**

























## **UPTIME - 24/7, 365**

When critical components of businesses or municipalities are automated, it's important to choose the right technologies with a history of success.

Power/mation provides the expertise and partnerships with market-leading suppliers. Monitor and control your application throughput to achieve your production goals with no unplanned downtime.

Read more in the Process Automation Solutions guide at www.powermation.com.



### Measurement Sensors

- Turck
- · Banner Engineering
- NOSHOK
- Festo<sup>1</sup>
- · Macurco Gas Detection

## Connectivity

- Turck
- · Phoenix Contact
- · Banner Engineering

## Controllers

- Emerson's PACSystems™
- Turck
- · Phoenix Contact

### Valve Actuators

- Festo<sup>1</sup>
- Exlar

## Visualization

- Emerson's PACSystems™
- · Phoenix Contact
- RRAMAC

## **Data Management**

- Emerson's PACSystems™
- Datalogic
- Turck Vilant Systems

## **Power Reliability**

- · Phoenix Contact
- Enerdoor
- Emerson's PACSystems™

## **Temperature Control**

- · Red Lion
- Watlow
- Turck
- Chromalox

## Valving

- NOSHOK
- Turck
- Festo<sup>1</sup>

### **Hazardous Location**

- Adalet
- NOSHOK
- Turck
- Phoenix Contact
- Festo<sup>1</sup>

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## POWER/MATION SHOP



Visit shop.powermation.com and register with your company information to access real time order status, inventory, and more.



For registration or other inquiries regarding Power/mation SHOP contact the development team at shop@powermation.com.

## **PRODUCT TRAINING & WEBINARS**



Power/mation hosts training sessions ranging from brief lunch and learns to multiple day programming courses. Typically led by Power/mation Business Development Managers, the goal is for our customers to gain a high level of understanding and insight into modern automation.

Visit www.powermation.com for a complete listing.

## Join Our Community





Follow us on LinkedIn, Facebook, X, and YouTube to be the first to hear about exciting industry news and Power/mation events!









## Youth in STEM





Power/mation is proud to sponsor a variety of FIRST Robotics teams from our territories. Our experts provide mentorship and help craft the future of this very industry, starting with the best and brightest minds of today's youth.



## **ASSOCIATIONS**







Power/mation regularly contributes to the associations that guide the future of the automation industry. To remain at the forefront of industry technology trends, our company is an official member of multiple distributor organizations.




_	Notes



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ABB ABB/Baldor-Reliance ABB/Thomas & Betts ABB/GE Controls ABB Drives ABB Motion ABB Robotics Adalet Allied Moulded Ametek **Apex Dynamics** 

Banner Engineering Bihl+Wiedemann Bishop-Wisecarver Bodine Electric **Brad Harrison Brook Crompton** 

Chromalox Cleveland Motion Controls (CMC) Contrex Control Techniques (Nidec) Control Technology Corporation

Datalogic Dings Dynamics Doosan Robotics Dunkermotoren Durant

Easy Robotics Effecto Group Electro Cam ElectroCraft Emerson's PACSystems™ Encoder Products Company Enerdoor EPLAN Euchner Eurotherm Exlar

Fabco-Air Festo1 Flexibowl Fortress Frame-World

**GAM** Gardasoft **Grove Gear** 

Hammond Manufacturing Horner Automation Horner Lighting **Hub City** 

IAI IDEC igus Industrial Enclosures Corporation Inertia Dynamics Intercon 1 Inxpect

Joyce/Dayton

KB Electronics (Nidec) Kepware Killark Kraus and Naimer

Leeson Electric Lenze

Macron Dynamics Macurco Gas Detection **MAGPOWR** Magswitch Maple Systems Mech-Mind Meltric Mersen (Ferraz Shawmut)

NBK Nexen Nord Drivesystems Norstat **NOSHOK** 

### 0

Oriental Motor

Patlite **Phoenix Contact** Phoenix Digital Pilz Power/mation Solutions Group Pro-face PULS

Recora Red Lion RFID Inc. Rittal Corporation Robot System Products (RSP) Roll-2-Roll Technologies Rollon<sup>5</sup> Roxtec RRAMAC

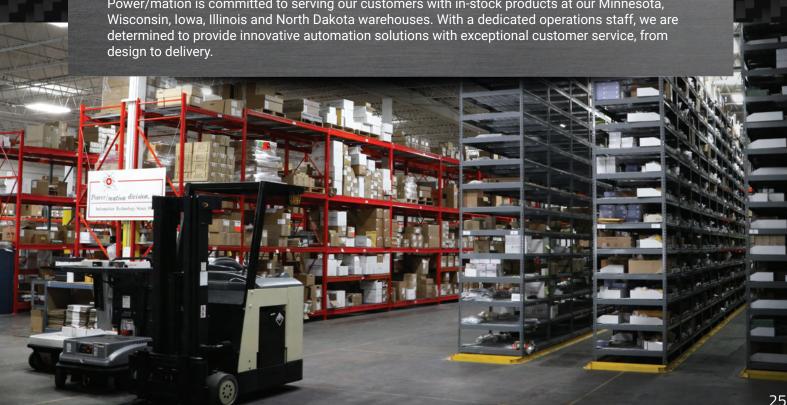
SAB Safety Systems Products (SSP) Schlegel Schmalz Secomea Servo Solutions, Inc. Sola/Hevi-Duty Sprecher + Schuh

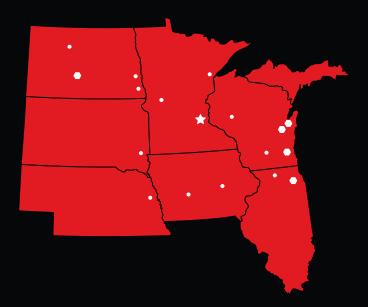
Tamron TCI TE Connectivity THK Tolomatic<sup>2</sup> Trio Motion Turck

UVWXYZ
U.S. Motors (Nidec)
Verizon Partner Vynckier Watlow Werma Winsmith Yaskawa Zaytran (Festo) Zero-Max

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Power/mation is committed to serving our customers with in-stock products at our Minnesota,





## Corporate Headquarters

St Paul, MN 1310 Energy Ln St Paul, MN 55108 (800) 843-9859 (651) 605-3300 (651) 605-4400 Fax

### Office Locations

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## Sales Territories

#### Minnesota

Twin Cities Metro (800) 843-9859 Customer Service (651) 605-3300 Sales

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Duluth (800) 843-9859 Customer Service (218) 628-6063 Sales

Mankato (800) 843-9859 Customer Service (612) 709-5208 Sales

### Wisconsin

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#### North Dakota

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(800) 843-9859 Customer Service (651) 605-4400 Fax

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#### South Dakota

Sioux Falls (800) 843-9859 Customer Service (605) 335-3046 Sales

#### Illinois

Chicago (800) 242-2060 Customer Service

Rockford (800) 242-2060 Customer Service (651) 605-4400 Fax

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Des Moines (800) 322-4589 Customer Service (651) 605-4400 Fax

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